



SalterSpiralStair.com

Job Delivery Coast To Coast
Free-Enclosed Tread Ends, \$360.00 Value

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	Salter	Other
• Enclosed tread ends, \$360.00 Value	Yes	_____
• Heavy 1/4", 3/16", 1/8" & 12 gauge steel construction	Yes	_____
• Hidden hardware & Hidden weld design	Yes	_____
• Press formed & Custom baluster tips, all steel, no plastic	Yes	_____
• 1" Round Steel Balusters	Yes	_____
• Internally mounted baluster. The baluster is formed into the corner of each tread.	Yes	_____
• 1 1/2" round handrails, standard.	Yes	_____
• 1" X 1" platform railing frame.	Yes	_____
• 1 1/16" solid wood treads.	Yes	_____
• 4" thick platform	Yes	_____
• Solid Wood tread covers are notched & finished around balusters.	Yes	_____
• Solid wood handrail, pre-formed to fit your stair and shipped in one-piece.	Yes	_____
• Solid Polished brass tube handrail, 1 1/2" OD.	Yes	_____
This is not a mill finish. (Mill finish is the lowest quality brass available.)	Yes	_____

ORDER BY PHONE OR FAX, BUY FACTORY DIRECT

Sales & Customer Service, Call **(610) 489-5799** or **(800) 368-8280**, Fax **(610) 489-9286**

Or write Salter Spiral Stair, 105 G.P. Clement Drive, Collegeville, PA 19426

All From One Source

Spiral Stair Packages in Kit Form

Classic Steel, Forged Iron, Galvanized Steel, Aluminum or Solid Wood.

STEEL STAIR, Standard Package – 30° Treads

# Treads/Risers	Will Fit, Height	3'6"	4'	4'6"	5'	5'6"	6'
10 Treads 11 Risers	93 1/2" - 104 1/2"	670.	830.	960.	1,090.	1,240.	1,410.
11 Treads 12 Risers	102" - 114"	737.	913.	1,056.	1,199.	1,364.	1,551.
12 Treads 13 Risers	110 1/2" - 123 1/2"	804.	996.	1,152.	1,308.	1,488.	1,692.
13 Treads 14 Risers	119" - 125"	871.	1,079.	1,248.	1,417.	1,612.	1,833.
13 Treads 14 Risers	125" - 133"	946.	1,154.	1,323.	1,492.	1,687.	1,908.

Other Heights Are Available

Standard Package Includes, Smooth Steel Treads with Enclosed Tread Ends, 1 Baluster Per Tread, Top Platform, Platform Rail, 1 1/2" O.D. Vinyl Handrail, Center Column, Base Plate, Top Cap, Installation Hardware & Instructions.

Oak Tread Covers

10 Treads	320.	380.	440.	530.	610.	700.
11 Treads	352.	418.	484.	583.	671.	770.
12 Treads	384.	456.	528.	636.	732.	840.
13 Treads	416.	494.	572.	689.	793.	910.

Oak Platform Cover

	65.	71.	84.	102.	112.	123.
Extra Platform Railing Safety Gate	65.	71.	78.	87.	95.	100.
	165.	165.	175.	175.	185.	185.

Flakeboard Tread & Platform Covers

10 Treads	170.	190.	220.	260.	280.	300.
11 Treads	187.	209.	242.	286.	308.	330.
12 Treads	204.	228.	264.	312.	336.	360.
13 Treads	221.	247.	286.	338.	364.	390.

STEEL STAIR, Standard Package – 22 1/2° Treads

# Treads/Risers	Will Fit, Height	5'	5'6"	6'	6'6"	7'
	7 1/2" to 8 1/2" Rise Or 8 1/2" to 9 1/2" Rise					
10 Treads 11 Risers	83" to 94" Or 94" to 104"	1,040.	1,190.	1,350.	2,400.	2,560.
11 Treads 12 Risers	90" to 102" Or 102" to 114"	1,144.	1,309.	1,485.	2,640.	2,816.
12 Treads 13 Risers	98" to 110" Or 110" to 123"	1,248.	1,428.	1,620.	2,880.	3,072.

Other Heights Are Available

Standard Package Includes, Smooth Steel Treads with Enclosed Tread Ends, 1 Baluster Per Tread, Top Platform, Platform Rail, 1 1/2" O.D. Vinyl Handrail, Center Column, Base Plate, Top Cap, Installation Hardware & Instructions. 6'6" and 7' Include A Heavy Duty Center Column, 3 Center Balusters Per Tread & 1 1/2" OD Aluminum Handrail.

Extra Platform Railing Safety Gate

	87.	95.	100.	128.	145.
	175.	185.	185.	195.	195.
Oak Tread Covers					
10 Treads	470.	510.	580.	670.	700.
11 Treads	517.	561.	696.	737.	770.
12 Treads	564.	612.	754.	804.	840.
Oak Platform Cover	102.	112.	123.	150.	175.

Flakeboard Tread Covers

10 Treads	240.	260.	270.	310.	340.
11 Treads	264.	286.	297.	341.	374.
12 Treads	288.	312.	324.	372.	408.

STEEL STAIR, Code Package – 30° Treads (Boca 99, UBC 97 & IBC 2000)

# Treads/Risers	Will Fit, Height	5'	5'6"	6'
10 Treads 11 Risers	93 1/2" - 104 1/2"	1,540.	1,910.	1,980.
11 Treads 12 Risers	102" - 114"	1,694.	2,101.	2,178.
12 Treads 13 Risers	110 1/2" - 123 1/2"	1,848.	2,292.	2,376.
13 Treads 14 Risers	119" - 125"	2,002.	2,483.	2,574.
13 Treads 14 Risers	125" - 133"	2,077.	2,558.	2,649.

Other Heights Are Available

Code Package Includes, Smooth Steel Treads with Enclosed Tread Ends, 3 or 4 Balusters Per Tread, 60 degree Code Platform, 1 1/2" O.D. Aluminum Handrail, Platform Rail, Center Column, Base Plate, Top Cap, Installation Hardware & Instructions.

Extra Platform Railing	87.	95.	100.
Safety Gate	175.	185.	185.

Oak Tread Covering

10 Treads	530.	610.	700.
11 Treads	583.	671.	770.
12 Treads	636.	732.	840.
13 Treads	689.	793.	910.

Oak Platform Cover

102.	112.	123.
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Flakeboard Treads & Platform Covers

10 Treads	260.	280.	300.
11 Treads	286.	308.	330.
12 Treads	312.	336.	360.
13 Treads	338.	364.	390.

STEEL STAIR, Half Turn Package – 16.36° Treads

# Treads/Risers	Will Fit, Height		5'6"	6'6"
	7 1/2" to 8 1/2" Rise	Or 8 1/2" to 9 1/2" Rise		
10 Treads 11 Risers	83" to 94"	Or 94" to 104"	1,080.	1,270.
11 Treads 12 Risers	90" to 102"	Or 102" to 114"	1,188.	1,397.
12 Treads 13 Risers	98" to 110"	Or 110" to 123"	1,296.	1,524.
13 Treads 14 Risers	105" to 119"	Or 119" to 125"	1,404.	1,651.
13 Treads 14 Risers		Or 125" to 133"	1,479.	1,726.

Other Heights Are Available

Half Turn Package Includes, Smooth Steel Treads with Enclosed Tread Ends, 1 Baluster Per Tread, Top Column Bracket, Platform Rail, 1 1/2" O.D. Vinyl Handrail, Center Column, Base Plate, TopCap, Installation Hardware & Instructions.

Extra Platform Railing	95.	128.
Safety Gate	185.	195.

Oak Tread Covers

10 Treads	470.	630.
11 Treads	517.	693.
12 Treads	564.	756.
13 Treads	611.	819.

Flakeboard Tread Cover

10 Treads	210.	280.
11 Treads	231.	308.
12 Treads	252.	336.

STEEL STAIR OPTIONS

Curve Up, Down & Long Curve Tread	14. Per Tread
Code Riser Tread	20. Per Tread
Ivy Tread Type	51. Per Tread
Fan Bar Grate Inner Treads	82. Per Tread
Bar Grated Platform	225.
Pan Tread for concrete 1" deep	85. Per Tread
Pan Platform 1" deep	125.
Continuous Sleeves & Column Ext	26. Per Tread 40"
Column Extension	75.

Heavy Duty Center Columns	
Schedule 40, .216" Wall	Call For Quote
Schedule 80, .30" Wall	Call For Quote

Steel Center Balusters 1" OD.	18. Each
Twisted Cage, up-charge per baluster	30. Each
Single Ring, up-charge per baluster	9. Each
Double Ring, up-charge per baluster	15. Each
Scroll, up-charge per baluster	32. Each

Custom Baluster Tips	7. Each
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Diamond Pattern Treads	1/8"	3/16"
3'6" to 4'6"	15.	24. Per Tread
5'	16.	30. Per Tread
5'6"	18.	34. Per Tread
6'	19.	39. Per Tread
6'6" to 7'	19.	40. Per Tread

Diamond Pattern Platform	1/8"	3/16"
3'6" to 4'	60.	90.
4'6"	70.	112.
5'	80.	135.
5'6"	90.	155.
6'	100.	175.
6'6" to 7'	110.	200.

Multi-Story Connection	No Charge
Custom Shaped Platform	150.
Oversized Platforms	Call For Quote

Handrail Options

Aluminum Handrail 1 1/2" OD x 19' 3'6" to 4'6"	275.		
Aluminum Handrail 1 1/2" OD x 22' 5' to 6'	325.		
Aluminum Handrail 1 1/2" OD x 24'	350.		
Solid Polished Brass Handrail 1" OD x 22'	690.		
	2" Tall	3" Tall	4" Tall
Standard Stair	830.	875.	915.
Code Stair Package	725.	770.	810.
Half Turn Stair	830.	875.	915.
3" Colonial Rail		+85.	

Oak Base Plate Cover	100.
Flat Oak Column Cap 1 1/16"	35.
Ball Oak Column Cap	65.
Brass Ball Column Cap	85.
Brass Ball & Oak Center Column Cap	120.
Small Pineapple Column Ornament	62.
Large Pineapple Column Ornament	85.

Classic Railing

Extra Straight Classic Railing, Plain	35. Per Ft.
Railing & 1" Round Steel Top	48. Per Ft.
Railing & Oak Top 1 1/2" x 3" Tall	45. Per Ft.
Railing & Oak Top 1 1/2" x 3" Colonial	48. Per Ft. Railing
& 1" Polished Brass Top	70. Per Ft.
Rail Posts 1" x 1"	N/C
Rail Posts 2" x 2"	45.
Oak Post, Floor Mount 3" x 3" x 42"	65.
Oak Posts 4010 BT 3" x 3"	66.
Oak Posts 4040 BT 3" x 3"	70.

Curved Classic Rail Plain Top	60. Per Ft.
Curved Rail & 1 1/2" Round Top	75. Per Ft.
Curved Rail & 3" Oak Top	90. Per Ft.
Curved Rail & 3" Colonial Oak Top	100. Per Ft.
Curved Rail & 1 1/2" Brass Top	110. Per Ft.

Designer Railing

Oak Top Rail, Oak Base Rail & 1" Steel Balusters Included

1" x 3" Tall Top Rail	40. Per Ft.
1" x 3" Colonial Top Rail	43. Per Ft.
Curved 3" Designer Rail	105. Per Ft.
Curved 3" Colonial Designer Rail	115. Per Ft.

Oak Post, floor mount 3 1/2" x 3 1/2" x 44"	76.
Oak Loft Post 6" Tail 3 1/2" x 3 1/2" x 48"	95.
Oak Loft Post, Inside or Outside Corner	150.
6" Inside or outside tail	
Oak Wall Post 3 1/2" x 1" x 44"	33.
Newel Post Bolt 7" x 1/2" Kit	15.

Finish Options

Black Primer	No Charge
Light Gray Primer	No Charge
Hot Dipped Galvanizing	Call For Quote

Powder Coating

Black or White Standard, call about Custom Colors. All Powder Coated Stairs must have Continuous Sleeves & Column Extension. Price includes packaging fee.

Standard Stair, Half Turn	3'6" & 4"	850.
	4'6" & 5"	900.
	5'6" & 6"	960.
	6'6" & 7"	1,019.

Code Stair Package	5'	1,050.
	5'6" & 6'	1,170.

Aluminum Handrail, Standard or Code Package	100.
Add to all Aluminum Stairs	150.
Extra Center Baluster	8. Per Bal
Classic Rail	20. Per Ft.

ALUMINUM STAIR UP-CHARGE

Add to Steel Stair Cost. Aluminum is Mill Finish, not polished

Standard Stair	3'6" to 6'	1,055.
Code Stair Package	5'	1,300.
Code Stair Package	5'6" & 6'	1,400.
Extra Straight Railing		55. Per Ft
Extra Railing, 1 1/2" Round Top		68. Per Ft

Solid Wood Spiral Stair

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Or write Salter Spiral Stair, 105 G.P. Clement Drive, Collegeville, PA 19426

Package includes, Treads, One Baluster Per Tread, One Piece Solid Wood Handrail, One Piece Solid Wood Center Column, Top Platform, Platform Rail With Balusters and Newel Post, Installation Hardware and Instructions.

OAK STAIR, Standard Package

		Will Fit	4'	4'6"	5'2"	6'
10 Treads	11 Risers	93 1/2" to 104 1/2"	3,952.	4,231.	4,442.	4,900.
11 Treads	12 Risers	102" to 114"	4,205.	4,500.	4,724.	5,215.
12 Treads	13 Risers	110 1/2" to 123 1/2"	4,473.	4,789.	5,026.	5,552.
13 Treads	14 Risers	119" to 133"	4,757.	5,052.	5,347.	5,910.

Other Heights Are Available

OAK STAIR, Code Package (Boca 99, UBC 97 & IBC 2000)

10 Treads	11 Risers	93 1/2" to 104 1/2"		4,897.	5,532.
11 Treads	12 Risers	102" to 114"		5,210.	5,910.
12 Treads	13 Risers	110 1/2" to 123 1/2"		5,542.	6,310.
13 Treads	14 Risers	119" to 133"		5,895.	6,731.

OAK STAIR, 5'6" Half Turn Package

			5'6"
10 Treads	11 Risers	93 1/2" to 104 1/2"	3,952.
11 Treads	12 Risers	102" to 114"	4,205.
12 Treads	13 Risers	110 1/2" to 123 1/2"	4,473.
13 Treads	14 Risers	119" to 133"	4,757.

OAK STAIR Options:

5" Round Center Column Extension	250.
Curved platform, standard size.	200.

Center Balusters

	Each	Up-Change From Plane
2015 P Plain	25.	Each
2015 F Flute	35.	13.
2015 T Twist	33.50	11.50

Iron Center Balusters

	Each
ICB 1	17.
ICB 2	22.
ICB 3	38.
ICB 4	46.
ICB 5	89.
ICB 6	89.

Well Enclosure Rail

Top Rail with Floor Shoe
& 2.5 Balusters Per Foot. 4 3/4" on center.

2015 P Plain	62. Per Ft
2015 F Flute	77. Per Ft
2015 T Twist	81. Per Ft
Loft face trim	6. Per Ft

Corner Newel & Loft Posts

	Each
4010 BT	3" x 3" 66.
4040 BT	3" x 3" 70.
3042 P Plain	3 1/2" x 3 1/2" 88.
3042 F Fluted	3 1/2" x 3 1/2" 128.
3042 T Twisted	3 1/2" x 3 1/2" 155.
Newel Post Bolt	7" x 1/2" 6.

BUILDING CODE:

Salter Industries, manufactures specific stairs to meet the BOCA (National Building Code), UBC (Uniform Building Code) and IBC 2000 (International Building Code) building code requirements. Be aware that your state and local codes may override aspects of these codes. Contact your local building official to determine what is required in your area before placing your order. Salter's will not be held responsible for stair code compliance unless we are made aware, in writing of the requirements prior to the order being placed. For further code information please call our office and we will fax you our code specification sheet.

WARRANTY

Salter's warrants its stair parts to be free of defects for a period of one year from the date it was shipped. Any part found to be defective will be replaced at no charge to the original purchaser of the stair. The freight charges will be pre paid by Salter's. This warranty will not include labor charges to replace the part. This warranty will not include freight damage, water damage, abuse, general maintenance, neglect and / or miss installed materials.

PLACING YOUR ORDER:

Most orders are placed over the phone with our sales people. A confirmation of the order and shop drawings will be faxed or mailed to you for your final approval. Payment for items ordered can be made by telephone with VISA, MasterCard, Discover or American Express. Payment by mail can be made with a credit card by placing your card number, expiration date and signature on your order form. Personal check, certified check or bank checks can be placed with the order form. Personal and business checks may be held for approximately 10 to 15 days prior to shipping. No C.O.D. shipments will be made.

Salter's will require your signature authorizing us to build the stair as it is described on the order and that we are also authorized to apply the deposit and balance on the credit card that you have provided. You also accept our policies that are listed within our sales information and web site.

EXCHANGE & CANCELLATION POLICY

Unassembled standard adjustable stairs may be exchanged for a different size stair within 60 days of receipt of the order. The purchaser is responsible for all delivery charges. A 15% restocking charge will be applied to the exchange. Custom made components may not be exchanged or returned. Solid wood stairs cannot be exchanged. If a stair is canceled prior to an order shipping, any custom component that was manufactured will be deducted from the deposit.

PICK-UP PAYMENT POLICY:

Payment for pick-up orders can be made by certified check, credit card or cash. Personal and business checks cannot be accepted for out of state pick-up orders. Buyer will be responsible for all costs, including attorney fees, for the collection of unpaid delinquent invoices and checks returned due to non-sufficient funds.

PENNSYLVANIA SALES TAX:

If you are a resident of PA, or a non-resident of PA and wish to pick-up at our plant, please add 6% to the total sale. When an item is delivered by a freight company out of PA, no state sales tax is charged.

DELIVERY CHARGES

Salter's stairs are delivered by licensed interstate common carriers to the address of your choice. Their charges are federally regulated, and are based on the location of the delivery and the weight of the shipment. The carrier will call approximately 24 hours in advance to arrange for the delivery and also will indicate the exact cost of the delivery. The freight charges are not included in the cost of your stair purchase and you will need to pay the freight company for their services at the time of delivery. The freight company may charge a residential delivery fee, phone notification fee and fuel surcharge. Salter's has negotiated a 50% freight discount for the merchandise that we ship. This discount is not guaranteed in all parts of the United States but it does cover about 95% of the country. Look for this discount on the invoice before you pay the driver.

TAILGATE DELIVERY

A Common Carrier delivery is only to the tailgate of the truck. The driver is not responsible for removing the merchandise off the truck. Though the driver may help, he is not obligated. Be prepared with people that are physically able to handle the delivery. If you have purchased a knock down kit, you will be able to open the main carton and remove the stair in several smaller manageable pieces. Typically most parts are 50 pounds or less. If you have purchased a pre-welded stair, you will want four or more strong people. A forklift would be a big help if it were available.

CHARGES TO AVOID

If the freight company attempts to deliver your merchandise at a prearranged time and no one is home, you may be charged for the re-delivery.

When the freight company notifies you that they have your merchandise, you should promptly return the call and set up the delivery. If the freight company does not get in contact with you in a few days, they may place your merchandise into storage and begin to charge you for this service.

DELIVERY INSURANCE

The merchandise that is shipped through the common carrier is automatically insured against loss or damage. To maintain this insurance, it is the responsibility of the customer or their agent that is receiving the merchandise to open and inspect all the materials with the driver present. When you sign the delivery receipt, you are telling the freight company that the merchandise was received in good condition. At that point the freight company is no longer responsible. Again, you must open every box and remove the handrail from its packaging and make sure that nothing is damage.

IF DAMAGE IS FOUND

If a damaged part is found or a part is missing when you are inspecting the shipment, accept the delivery and write a short description of the damage or missing item on all the copies of the drivers delivery receipt. After the driver has left, call Salter's and we will promptly replace that item free of charge. If you or your agent does not inspect the merchandise with the driver present and damage is discovered, Salter's nor the freight company will be held responsible.